

# Work Order ID 72673

Friday, August 05, 2011 7:35:44 AM



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Item ID: D350-607-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Quick Release Basket Mounting Installation

Start Date: 8/5/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 8/8/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *[Signature]*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-607-2

C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-411 CHG001

*Subs 11*

*ck R 30 11/08/11*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*11/8/08 (2)*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*Subs 11*

*42*

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Accept



Setup Start



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Stop



Item Name: Quick Release Basket Mounting Installation

Start Date: 8/5/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 8/8/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-411

0.00

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/8/11 SP

(2)

CK 11/08/12

P11-08-11

(2)

# Picklist Print

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Work Order ID: 72673

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 8/5/2011

Required Date: 8/8/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B  
as per ecn 10-552 DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3908-041		Manufactured	No			110	Each	7.0000	1	2			
-----------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--



Crosstube Lug Assembly, Aft

Location	Loc Qty	Loc Code
----------	---------	----------

ST471	7	
-------	---	--

72183	7	
-------	---	--

D3909-041		Manufactured	No			110	Each	2.0000	1				
-----------	--	--------------	----	--	--	-----	------	--------	---	--	--	--	--



Crosstube Lug Assembly, Fwd

Location	Loc Qty	Loc Code
----------	---------	----------

ST471	2	
-------	---	--

72440	2	
-------	---	--

D3910-3		Manufactured	No			110	Each	30.0000	4				
---------	--	--------------	----	--	--	-----	------	---------	---	--	--	--	--



Crosstube Lug

Location	Loc Qty	Loc Code
----------	---------	----------

st507	30	
-------	----	--

72187	30	
-------	----	--

D3984		Manufactured	No			110	f	348.5900	1	2,105,263			
-------	--	--------------	----	--	--	-----	---	----------	---	-----------	--	--	--



Rubber Extrusion, Crosstube

Location	Loc Qty	Loc Code
----------	---------	----------

ST411	348.59	
-------	--------	--

53707	348.59	
-------	--------	--

CUT (8) 3.00" LONG

→ measure  
5.12/10

2  
B 72707 11/8/70 S

1  
8

8  
2,105,263  
11/8/5 S

# Picklist Print

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Work Order ID: 72673



Parent Item: D350-607-411



Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 8/5/2011

Required Date: 8/8/2011

Start Qty: 2.00

Required Qty: 2.00

AN4-14A

Purchased

No

110

Each

203.0000

16



Bolt



32

Location

Loc Qty

Loc Code

ST357

203

117872

103

118451

100

32

MS21042L4

Purchased

No

110

Each

5,091.000

16



Nut



32

Location

Loc Qty

Loc Code

ST300

5091

117441

940

117601

651

117885

1500

118451

2000

32

NAS1149F0432P

Purchased

No

110

Each

176.0000

32



Washer



64

Location

Loc Qty

Loc Code

ST275

176

117291

8

118179

168

64

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Shop Packet Print

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## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-k-g	135 in 3.43 m	10530 in-lb 121.4 m-k-g
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-k-g	135 in 3.43 m	8505 in-lb 98.1 m-k-g
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-k-g	135 in 3.43 m	7560 in-lb 87.1 m-k-g
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-k-g	135 in 3.43 m	6075 in-lb 70.0 m-k-g
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-k-g	135 in 3.43 m	796 in-lb 9.3 m-k-g

## 5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	QTY -401	PART NUMBER	DESCRIPTION
X						D350-607-441	HELI-UTILITY-BASKET
	X					D350-607-443	HELI-UTILITY-BASKET
		X				D350-607-445	HELI-UTILITY-BASKET
			X			D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-401	CONVERSION KIT
				1	1	D3908-041	AFT X-TUBE LUG ASSY
				1	1	D3909-041	FWD X-TUBE LUG ASSY
				4	4	D3910-3	X-TUBE LUG
1	1	1	1		1	D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		1	D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		1	D4085-1	PLACARD-INSTRUCTIONS
1					1	D4086-210	PLACARD, MAX LOAD
	1				1	D4086-220	PLACARD, MAX LOAD
		1			1	D4086-232	PLACARD, MAX LOAD
			1		1	D4086-243	PLACARD, MAX LOAD
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	44	NAS1149F0432P	WASHER

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Revision: C

Date: 10.07.26